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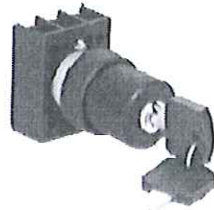
GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	GRADE No.
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	VALUE
SYMBOL													SYMBOL
SURFACE ROUGHNESS													SURFACE ROUGHNESS

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	* ±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

## KEY SWITCH

### TECHNICAL REQUIREMENT:

- RATING : 110 V DC
- NO. OF POLES : 1
- NO. OF CONTACTS : 1 NO + 1 NC, LOCKABLE IN OFF POSITION
- CONTACT RATING : 1.2 A , DC-13 AT 110V DC
- NO. OF POSITIONS : 2
- STANDARDS : GENERALLY CONFORMS TO IEC 60947-5-1, IEC 60947-1,  
IEC 60068-2-6, IEC 60068-2-27
- MAKE:
  - M/S SCHNEIDER ELECTRIC : PART NO. - ZB5AG2 + ZBE101 + ZBE102
  - M/S SIEMENS : PART NO. - 3SB5000-4AA01 + 3SB5400-0A



UN CONTROLLED

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
1			PRODUCT	8W DH I&M CAR - MRVC		
			REF DRG			
			MATERIAL			
			HEAT TREAT.	APPD	skan 8/6/14	
2			SURFACE TREAT.	REVD	4/2/14	
			TITLE	CHKD	4/6/14	
			KEY SWITCH	DRWN	4/6/14	
				SCALE	SHEET 0 OF 0	
3			KEY SWITCH	DRG No.		ALT
				899-21105		



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